



Production KPI Summary Report

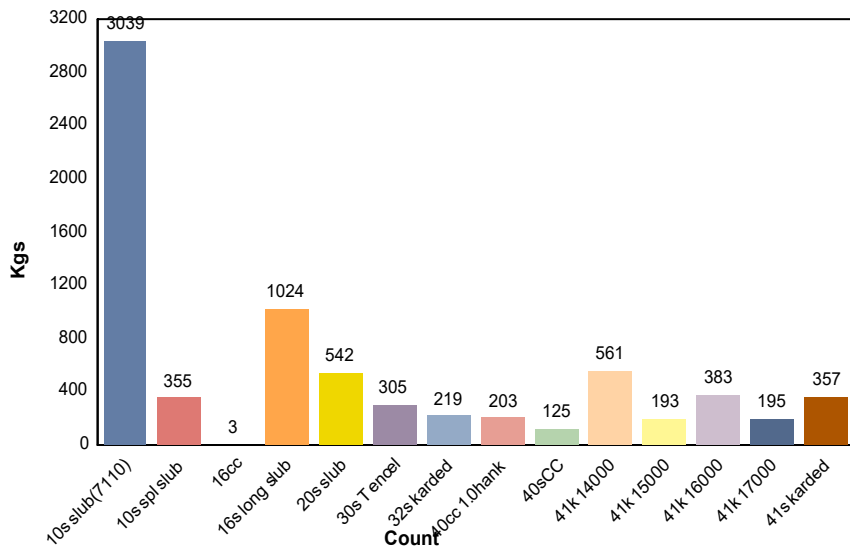
# M/cs	# Spindles	Kg	40s GPS	UKG	Uti %	Waste%
20	16320	7505	92.69	1.37	89.87	1.60

Target	No. of incidents RFs (%)	Machine Details
ADT - 3.50	9.00 (45 %)	RF04,RF05,RF06,RF08,RF09,RF10,RF15,RF16,RF19
Brks/Spl/Day - 1.50	1.45	
EBHSH - 6.00	12.00 (60 %)	RF01,RF05,RF06,RF07,RF08,RF10,RF12,RF14,RF16,RF17,RF18,RF20
EM - 3.00	20.00 (100 %)	RF01,RF02,RF03,RF04,RF05,RF06,RF07,RF08,RF09,RF10,RF11,RF12,RF13,RF14,RF15,RF16,RF17,RF18,RF19,RF20
Endbreak - 1200	8.00 (40 %)	RF05,RF06,RF07,RF08,RF14,RF16,RF17,RF18
Idle Spindles - 2.00	19.00 (95 %)	RF01,RF02,RF03,RF04,RF05,RF06,RF07,RF08,RF09,RF11,RF12,RF13,RF14,RF15,RF16,RF17,RF18,RF19,RF20
Rogue Spindles - 10.00	6.00 (30 %)	RF05,RF07,RF14,RF17,RF18,RF19
SEB% - 3.00	5.00 (25 %)	RF06,RF12,RF16,RF17,RF20
Slip Spindles - 10.00	10.00 (50 %)	RF01,RF02,RF03,RF06,RF08,RF09,RF13,RF18,RF19,RF20



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Production In Kg Count Wise

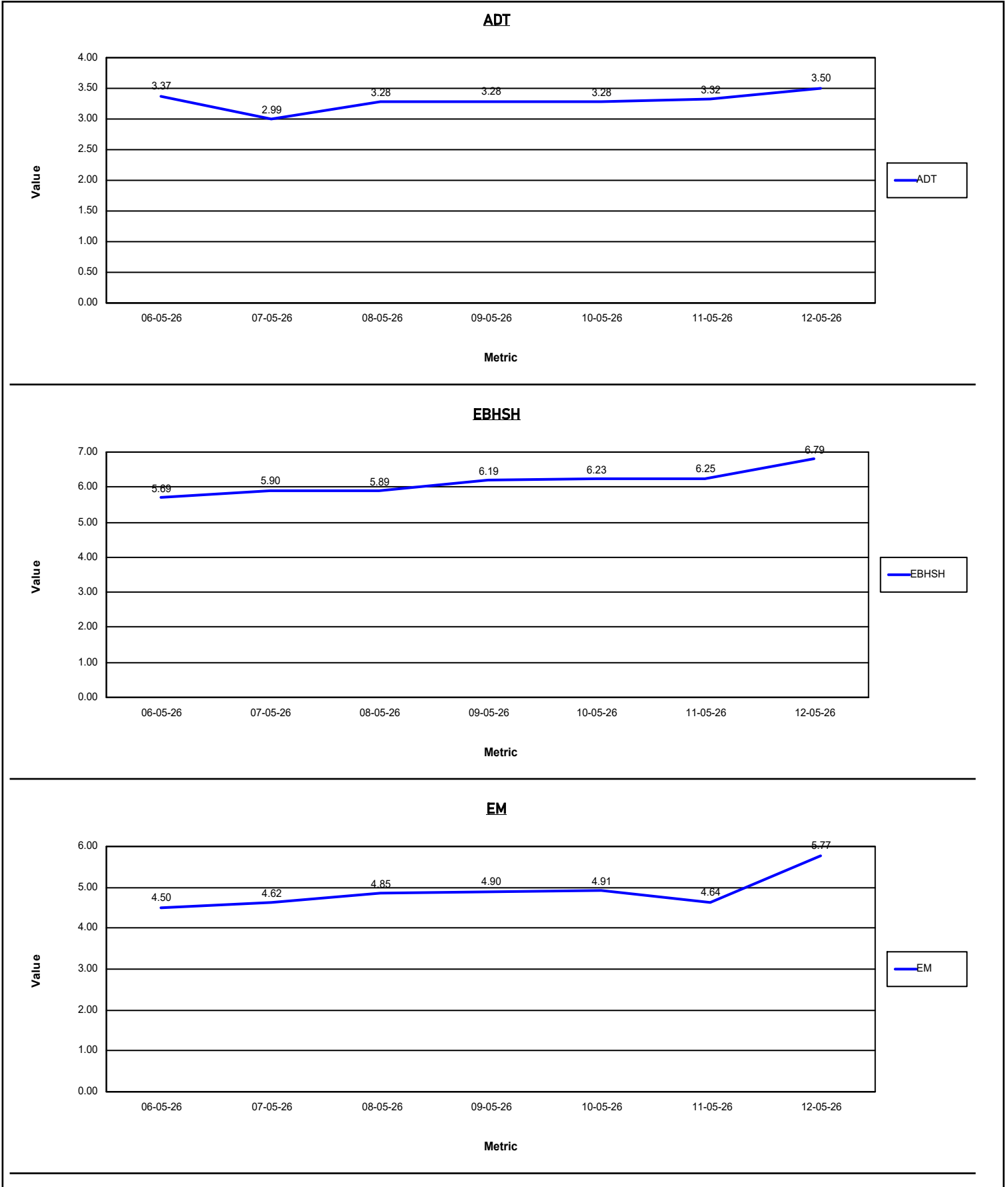


Production In Kg Machine Wise

M/c s	R-Dia	Count	Total
RF01	45	10s slub(7110)	951
RF02	45	10s slub(7110)	1,077
RF03	45	10s slub(7110)	1,011
RF04	42	16s long slub	585
RF05	42	20s slub	426
RF06	42	41s karded	172
RF07	42	41s karded	186
RF08	40	41k 16000	186
RF09	40	41k 16000	197
RF10	38	41k 17000	195
RF11	42	41k 14000	163
RF12	45	10s spl slub	355
		20s slub	116
RF13	42	32s karded	219
RF14	45	41k 15000	193
RF15	45	16s long slub	438
RF16	38	40cc 1.0hank	203
RF17	38	30s Tencel	305
RF18	38	41k 14000	184
RF19	38	41k 14000	213
RF20	38	16cc	3
		40sCC	125
Total			7,503



KPI Trend of Last 7 days





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